

PARTS LIST FOR K.D. DOUBLE-RING LOGO STOOLS

QTY	PART	USE FOR:
1	Upholstered "Logo" Seat	
1	Swivel (with top & bottom offset)	
1	Chrome plated TOP leg with glides	
1	Chrome plated BOTTOM leg with glides	
1	Chrome plated LARGE ring	
1	Chrome plated SMALL ring	
4	#12 x 1" Phillips Type A zinc screws	Attaching seat to swivel (after it is attached to frame)
4	1/4 - 20 x 1-1/4" Phillips zinc machine bolts	Attaching swivel to top of frame (before step above)
4	1/4 - 20 x 1-3/4" Phillips zinc machine bolts	Attaching large ring to frame
4	#14 x 1-1/2" Phillips Pan Type AB screw	Attaching small ring to frame
8	1/4 - 20 nylon lock nuts	1/4 - 20 machine bolts mentioned above
4	1" Plastic Glides	Bottom of 4 legs

Tools Required

- Power Screwdriver (recommended) or #3 Phillips-head screwdriver
- 7/16" wrench or socket (recommended) or pliers.
- Hammer

Assembly Directions

1. Stand **BOTTOM LEG** on the floor and set the **TOP LEG** over it, perpendicular to the Bottom Leg. Slide the **LARGE ring** over the top of the 2 legs, and align the screw holes.
2. Insert the 1/4 - 20 x 1-3/4" bolts (the longer bolts) from the outside (through the ring first, then through the frame). Insert all 4 bolts, then attach all 4 nuts by hand (the nuts will only go on 1 way, with the nylon face away from the bolt). Hand tighten all 4 nuts.
3. Slide the **SMALL ring** inside the frame (above the **LARGE ring**), and align the screw holes. Loosely screw in all of the #14 x 1-1/2" screws from the inside; make sure the frame is aligned on top, and then tighten all 4 screws in the **SMALL ring** and all 4 bolts in the **LARGE ring**.
4. Set the **Swivel** on top of the finished frame. NOTE - There is no Top or Bottom of the Swivel--either side can go on the top of the frame. Align the bottom set of holes (the side touching the frame) with the holes in the frame. Insert the 1/4 - 20 x 1-1/4" bolts (the shorter bolts) from the top (through the Swivel first, then into the frame). Insert all 4 of the bolts, then attach the nuts by hand (they will only go on 1 way). Hand tighten all 4 nuts, then proceed to fully tighten the nuts and bolts.
5. Take the **Logo seat**, and set it upside-down on a clean, smooth surface. Place the top of the Frame-Swivel assembly onto the seat bottom, and align the screw holes. Insert all 4 screws part way, then fully tighten.
6. Tap the plastic glides onto each of the legs. Turn the fully-assembled stool over, and check to make sure that the frame sits flat. If it does NOT, tap the glides as needed. Once the frame sits flat, you have completed the assembly. Congratulations!
7. Periodically check bolts, nuts and screws to ensure tightness

